

Table Substrate

All top panels and end caps are high strength alloy 6063-T6 extruded aluminum with a smooth finish. Table tops are constructed of individual aluminum boards with laminate adhered to surface. Top surfaces are .080" thick with integral stiffener ribs.

Table Surface

Inlay surface is high pressure laminate with premium scratch resistant finish, permanently bonded with contact adhesive.

Edgeband

1 1/2" x 2mm pvc vinyl edgeband material extruded and secured with a custom tongue and groove design.

Roman III Leg Styles

The Roman III folding legs are 1 1/2" square aluminum with .065 wall thickness and high strength alloy 6063-T6 extruded aluminum with a smooth finish. Legs are welded together for strength, then attached to the table with zinc-plated fasteners. All leg styles produce a standard 29 3/4" high table. Powder-coat paint is applied for finishing on all leg styles. Tube openings are covered by caps. Painted legs are thermal set powder-coated finishes and have the hardest surface and maximum scratch/mark resistant qualities in the industry. Fasteners are aluminum and/or zinc plated steel.

Load Capacity

All table tops will support up to 3,000 lbs. of distributed weight. All aluminum leg styles are tested to exceed 2,000 lbs. of direct weight on each leg. Extended table leaf supports 1,000 lbs.

Sustainability

Aluminum extrusions contain 70% **recycled** aluminum; 10% is post-consumer content, and 60% pre-consumer content. Southern Aluminum products are 100% recyclable. Laminate is **GREENGUARD** certified for low emissions. Laminate adhesive does not contain urea-formaldehyde resins.

Standard Laminates



Antique Mango

Black Riftwood

Weathered Char



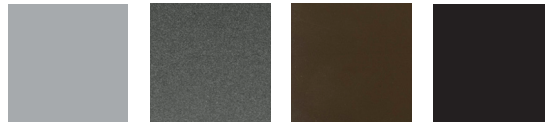
Bleached Legno

Phantom Charcoal

Studio Teak

* Printed colors may vary from the actual product. More laminate options available.

Endure Perimeter™ & Leg Finishes



Silver

Iron

Walnut

Black

Leg Styles



Roman III

Available Sizes

Top Size	Model #
18"/30" x 64"	DT3060FV
18"/30" x 72"	DT3072FV
18"/30" x 96"	DT3096FV
24"/36" x 72"	DT3672FV
24"/36" x 96"	DT3696FV



Model #: DT3072FV
Asian Night Laminate w/
Platinum legs & perimeter